

# SHIV CETRON GEARS





#### **MANUFACTURERS OF:**

- Worm Reduction Gear Boxes
- Helical Gear Boxes, Helical Gear Motors
- Shaft Mounted Speed Reducer
- Extruder Helical Gear Box
- Line Polish Machine All Spare Parts
- Multicutter Machine All Spare Parts
- All Machine Spare Manufacturers





At SHIV we follow long tradition of being customer FRIENDLY company by providing services & products which EXCEEDS their expectations. SHIV is constantly INNOVATIVE for new solutions that improve HUMAN life and make feature TECHNOLOGIES possible. SHIV strongly believe in "GREEN PLANET" & also that anyone can contribute towards green environment by using ENERGY responsibly hence SHIV is committed to design products with maximum EFFICIENCY, HIGHEST, EFFICACY, FIT & FORGET technology ensuring long lasting trouble free operations.

With BEST in class machineries at all MANUFACTURING & QUALITY Check levels SHIV possess most modern manufacturing facility which again reflects our VISION to become an environment friendly company & create brighter FUTURE for all through HIGH PRECISION.

BE THE PART OF OUR MISSION GREEN BY USING OUR PRODUCTS.



#### Selection Criteria of Gear Unit



#### SALIENT FEATURES OF SHIV GEAR

**UNIT**: Gear unit are Manufactured by using best quality materials with high accuracy the manufacturing process. Our gear unit are robust in construction. Following are the important of major plans:

**Gear Housing:** Gear Housing is made of closely grained Cast Iron, which is oil tight and dust proof. Machining of critical mounting surfaces and boring is done on highly precision machines.

Gears: Gears are made of Alloys Steel, Gear are case hardened. Gears Teeth Grinding done on German make 'WMW' Grinding machine. Lead and profile checked on 'MAAG' Gear tester

**Output Shaft:** Wheel shaft are made of high tensile Carbon Steel.

**Bearings:** Input shaft, intermediate shaft & output shaft are Mounted on Tapper Roller Bearings.

**Lubrications:** lubrication of Gears & Bearings achived automatically by splash of oil from sump In some cases force Lubrication is Provided

#### INFORMATION REQUIRED FOR SELECTION OF GEAR UNIT:

- ▶ Type of model of gear unit suitable for application.
- ▶ Type of prime mover, its HP Rating and RPM
- ▶ Required reduction ratio or output RPM of gear unit
- ▶ Details of driven machine, actual power (HP) & speed (RPM) required. Detail of peak and shock load with magnitude & duration.
- ▶ Type of drive provided between (I) Prime mover and reducer (II) Reducer & Driven machine.
- ▶ Duration of working hours per day.
- ▶ Ambient operating condition i.e. location temperature, humidity, corrosion etc.
- ▶ Position of output shaft either horizontal or vertical.
- ▶ Position of output shaft either Right or Left Hand with respect to input shaft or otherwise.
- ► Sketch of available space for gear box installation is preferable.

#### **CLASSIFICATION OF LOADS & LOAD FACTORS:**

Type of Machine	Application	Load Factor
	Pure Liquid	U
Agitators &	Liquid & Solid	M
Mixers	Liquid with various	
	density	М
Clay	Brick Press	Н
Processing	Briquette Machine	Н
Machinery	Plug Mill	М
C	Uniformly Loaded	U
Conveyers	Non Uniformly Loaded	М
Cranes	Main Hoist	М
Crailes	Bridge Travel	M
	Ore, Stone	Н
Crushers	Sugar	M
Crusners	Bucket Uniform Load	U
	Bucket Heavy Load	М
	Bucket Continuous Load	U
Elevators	Centrifugal Discharge	U
	Gravity Discharge	U
Food	Beet Slicer	M
Industry	Cereal Cooker	U
Laundry	Washers	М
Machines	Tumblers	М
Oil Industry	Chillers	М
Oil Industry	Rotary Kilns	M

Type of Machine	Application	Load Factor
	Bleacher conveyor press	M
Paper Mill	Winder	Н
i aper min	Calendars	Н
	Agitators	M
	Crackers	Н
	Fixing Mills	Н
Rubber &	Laboratory Equipment	M
Plastic	Refiners, Extruders	М
Industry	Sheeters, Cutting	M
	Tubers and Strainers	M
	Warming Mills	M
	Cane Knives	M
C	Crusher	M
Sugar	Mill	Н
	Batchers	M
	Dyeing Machinery	M
Textile	Spinners, Batchers	M
Industry	Washers, Calendars	M
	Winders	M
Wire	Drawing	M
Making	Flattening	М
Machinery	Winding	М
Screens	Air Washing	U
Screens	Rotary - Stone/Gravel	М

#### **SERVICE FACTORS:**

	Duration Of		Types of Load	
Prime Mover	Service (Hours/Day)	Uniform U	Moderate Shock M	Heavy Shock H
	(Hours/Day)	<u> </u>	IVI	<u>Γ.</u>
	2	0.80	0.90	1.30
Electric Meter	8	0.90	1.10	1.50
Electric Motor	12	1.00	1.30	1.60
	24	1.30	1.50	1.80

#### **Important Notes:**

- Gear units are supplied without oil so ensure to fill oil before operation.
- It is recommended to use HP make ENKLO 320 oil or equivalent.
- For changing the position of the output shaft, please transfer fan and fan cover at other end of input shaft without dismantling the gear unit.
- Worm shaft thread right hand





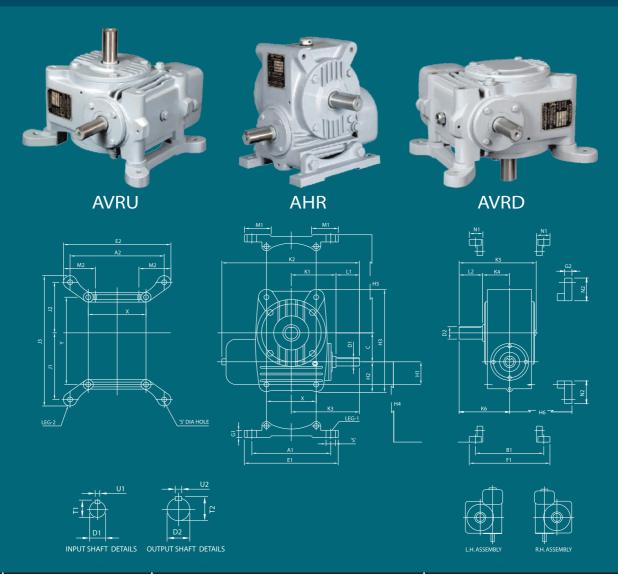
Worm Shaft	Gear	Worm			SIZE	OF UN	IIT in In	ıch		
R.P.M.	Ratio	Wheel R.P.M.	1.125	1.75	2	2.25	2.5	3	3.5	4
1500		300	0.58	1.48	2.90	3.40	3.91	8.32	10.2	16.3
1000	- 4	200	0.53	1.28	2.20	2.60	2.99	6.37	7.60	12.7
750	5:1	150	0.44	1.10	1.90	2.20	2.53	5.17	6.30	10.7
500		100	0.36	0.80	1.30	1.70	1.96	3.10	4.70	8.30
1500		200	0.51	1.27	2.40	3.00	3.45	6.38	9.20	11.9
1000	7.5.1	133	0.46	1.11	1.80	2.30	2.65	5.05	6.80	9.50
750	7.5:1	100	0.38	0.90	1.50	1.90	2.19	4.30	5.50	8.10
500		66.7	0.31	0.65	1.10	1.50	1.73	2.70	4.10	6.20
1500		150	0.45	1.06	1.90	2.40	2.76	5.13	8.00	9.70
1000	10:1	100	0.39	0.89	1.50	2.10	2.42	4.07	6.30	7.90
750	10.1	75	0.33	0.80	1.30	1.70	1.96	3.37	5.20	6.50
500		50	0.27	0.59	0.90	1.40	1.61	2.00	4.00	5.00
1500		100	0.36	0.87	1.60	2.00	2.30	4.40	5.70	7.00
1000	15:1	66.7	0.29	0.69	1.20	1.50	1.73	3.42	4.50	5.50
750	15.1	50	0.25	0.60	1.00	1.30	1.50	2.82	3.70	4.70
500		33.3	0.20	0.50	0.80	0.97	1.12	1.80	2.80	3.70
1500		75	0.31	0.70	1.10	1.50	1.73	3.25	4.50	6.50
1000	20:1	50	0.24	0.57	0.88	1.20	1.38	2.50	3.50	5.00
750	2011	37.5	0.21	0.50	0.85	1.00	1.15	2.02	3.00	4.20
500		25	0.17	0.39	0.60	0.80	0.92	1.40	2.30	3.30
1500		60	0.27	0.68	1.00	1.40	1.61	2.77	4.00	4.90
1000	25:1	40	0.22	0.54	0.80	1.10	1.27	2.15	3.00	4.30
750		30	0.19	0.46	0.72	0.95	1.09	1.80	2.50	3.70
500		20	0.15	0.37	0.50	0.74	0.85	1.10	1.90	2.90
1500		50	0.21	0.60	0.95	1.20	1.38	2.55	3.60	4.40
1000	30:1	33.3	0.18	0.48	0.78	0.98	1.13	1.97	2.80	3.70
750		25	0.16	0.42	0.67	0.82	0.94	1.61	2.30	3.10
500		16.6	0.13	0.33	0.50	0.65	0.75	1.00	1.70	2.40
1500		37.5	0.19	0.50	0.77	1.10	1.27	2.02	3.10	3.70
1000	40:1	25	0.15	0.40	0.59	0.88	1.00	1.47	2.40	3.00
750 500		18.7 12.5	0.13 0.11	0.35 0.27	0.62 0.40	0.72 0.55	0.83	1.25 0.89	2.00 1.40	2.50 1.80
1500		30	0.11	0.27	0.60	0.94	1.08	1.65	2.80	3.00
1000		20	0.13	0.40	0.46	0.75	0.86	1.22	2.20	2.40
750	50:1	15	0.13	0.28	0.40	0.60	0.69	1.01	1.70	2.40
500		10	0.09	0.20	0.30	0.46	0.53	0.68	1.10	1.60
1500		25	0.10	0.33	0.51	0.40	0.93	1.27	2.50	2.70
1000		16.6	0.10	0.28	0.40	0.58	0.67	1.00	1.90	2.10
750	60:1	12.5	0.08	0.24	0.37	0.46	0.53	0.84	1.50	1.70
500		8.3	0.06	0.19	0.25	0.33	0.38	0.57	1.00	1.40
1500		21.4	0.10	0.30	0.47	0.61	0.70	1.22	1.80	2.50
1000		14.7	0.09	0.24	0.35	0.51	0.59	0.94	1.50	2.00
750	70:1	10.7	0.07	0.21	0.30	0.40	0.46	0.77	1.20	1.70
500		7.14	0.05	0.17	0.20	0.28	0.32	0.50	0.80	1.40

# Input Horse Power Capacities



Worm Shaft	Gear	Worm Wheel			SIZE	OF UN	IIT in In	ich		
R.P.M.	Ratio	R.P.M.	5	6	7	8	9	10.5	12	14
1500		300	27.6	43.7	59.0	78.5	93.1	122	131	177
1000	5:1	200	21.3	31.0	44.4	57.2	72.8	84.4	98.9	128
750		150	17.3	24.3	36.5	45.9	58.2	65.0	80.0	99.0
500		100	13.1	17.5	26.4	32.2	42.7	42.7	59.4	67.9
1500 1000		200 133	21.3 17.1	32.0 24.3	46.6 34.4	66.9 50.7	76.6 60.1	110 78.6	121 90.8	164 119
750	7.5:1	100	14.4	19.9	28.5	41.1	49.5	60.1	73.0	95.0
500		66.7	11.1	14.7	21.3	30.1	37.8	39.8	53.5	63.1
1500		150	19.3	26.7	36.3	58.7	61.1	103	108	156
1000	10:1	100	15.0	20.7	29.9	43.5	49.5	70.8	80.9	116
750	10.1	75	12.4	17.0	23.7	34.9	41.7	56.3	65.5	90.2
500		50	9.40	12.9	17.8	25.7	33.0	35.9	48.5	64.0
1500		100	11.6	21.8	29.5	40.1	47.5	78.6	88.5	134
1000	15:1	66.7	9.00	16.7	22.9	29.8	37.8	56.3	64.8	94.1
750 500		50 33.3	7.70 5.90	13.6 11.1	17.9 13.0	24.3 18.2	32.0	42.7 29.1	51.9 38.3	70.8 48.5
1500		75	11.1	17.1	22.3	28.7	24.8 37.8	57.2	71.1	110
1000		50	8.30	13.1	17.4	23.4	30.1	44.6	52.4	80.5
750	20:1	37.5	7.00	10.9	14.1	19.6	24.7	34.9	42.0	61.0
500		25	5.30	8.20	10.5	14.5	19.8	25.2	30.7	41.7
1500		60	9.40	14.8	20.7	27.1	33.0	53.4	62.1	93.1
1000	25:1	40	6.80	11.3	15.9	20.8	26.6	38.8	46.5	67.9
750	23.1	30	5.60	9.00	12.8	17.0	22.0	30.1	36.9	51.4
500		20	4.40	6.60	9.40	12.0	16.7	20.4	26.7	34.9
1500		50	8.00	12.1	18.3	25.4	28.3	41.7	53.1	79.5
1000 750	30:1	33.3 25	5.90 5.00	9.70 8.00	13.6 11.4	20.0	24.1 19.2	34.9 25.2	39.8 31.7	56.3 42.7
500		16.6	3.90	6.10	8.40	11.4	14.5	18.0	23.6	30.1
1500		37.5	6.20	10.1	14.9	18.5	22.9	34.9	43.2	62.1
1000		25	4.80	7.70	11.1	14.3	17.8	26.2	31.8	46.6
750	40:1	18.7	4.10	6.10	8.90	11.7	15.1	19.4	25.4	34.0
500		12.5	3.10	4.90	6.60	8.90	11.5	13.7	18.6	24.3
1500		30	5.20	8.50	13.0	17.6	21.0	27.2	36.0	51.0
1000	50:1	20	4.00	6.50	10.0	12.8	15.7	23.3	26.8	37.8
750		15	3.30	5.50	8.10	10.3	13.1	17.4	21.3	26.2
500		10	2.60	4.20	5.70	7.60	9.80	11.3	15.6	19.0
1500 1000		25 16.6	4.30 3.30	7.10 5.30	10.5 8.20	17.0 12.6	19.1 14.5	24.3 17.8	31.2 22.8	43.7 32.0
750	60:1	12.5	2.80	4.50	6.90	10.0	12.4	14.8	18.2	23.3
500		8.3	2.10	3.40	5.30	7.20	9.70	10.3	13.6	17.0
1500		21.4	3.80	6.00	9.30	11.8	14.6	18.5	26.4	36.9
1000	70.1	14.3	2.80	4.60	7.30	9.30	11.6	14.7	19.9	28.1
750	70:1	10.7	2.40	4.00	5.90	7.70	10.4	11.5	16.1	20.4
500		7.14	1.90	3.00	4.50	5.90	8.40	8.10	12.2	14.7

## Adaptable Type Worm Gear Unit



SIZE	MOU	INTING	DETA	ILS		CL	EARAN	ICE DI	MENSI	ONS				SH	AFT E	ND D	IMENS	IONS		
	C	Х	Υ	H1	H2	Н3	K1	K2	К3	K4	K5	K6	D1	U1	T1	L1	D2	U2	T2	L2
A 1.125	28.57	68	105	35	44	131	54	210	92	44	124	79	12	5	14	38	15	5	17	35
A 1.75	44.45	88	146	46	56	180	73	270	122	52	138	98	16	5	18	36	22	6	25	46
A 2	50.80	102	154	45	56	185	86	279	133	63	185	120	16	5	18	47	25	8	28	57
A 2.25	57.15	119	193	52	69	228	96	325	149	76	213	133	22	8	25	53	25	8	28	57
A 2.5	63.50	135	213	57.5	72.5	248	108	340	164	83	225	143	24	8	27	56	32	10	35	60
A 3	76.20	150	236	62.5	84	282	111	370	168	94	259	169	25	8	28	57	38	10	41	75
A 3.5	88.90	172	268	78.5	93.5	316	133	415	203	100	267	176	32	10	35	70	44	12	47	76

SIZE				LEG I	NO - 1									L	EG NO	- 2				
	A1 B1 E1 F1 H4 H5 M1 N1 G										A2	E2	J1	J2	J3	Н6	M2	N2	G2	S
A 1.125	105	90	130	110	58	64.5	35	19	11	9	106	130	77.1	54.9	160	64	42	39	11	9
A 1.75	127	102	155	140	71	80.5	45	27	14	10	127	154	112.5	77.5	222	72	50	50	14	10
A 2	152	118	185	145	70	83.2	50	28	14	10	151	185	117.8	80.2	231	71	55	51	14	10
A 2.25	171	150	195	175	81	112.8	50	28	15	13	171	200	135.1	109.8	268	86	57	53	15	13
A 2.5	192	160	222	190	89.5	124	60	30	17	13	191	222	143.5	114.5	298	102.5	68	53	17	13
A 3	209	171	245	210	102	136.8	67	36	22	14	209	242	172.7	131.3	350	99	68	70	22	14
A 3.5	235	197	280	240	117.5	139.6	60	40	22	14	237	280	194.9	128.1	360	116	75	64	22	14

- NOTE: ALL DIMENSIONS ARE IN mm.
   THESE DIMENSIONS ARE FOR PRELIMINARY USE ONLY AND ARE SUBJECT TO OUR CONFIRMATION.
   SHAFT DIA TOLERANCE UPTO 58 DIA k6 & ABOVE 58 DIA m6

## SCU Type Worm Gear Unit





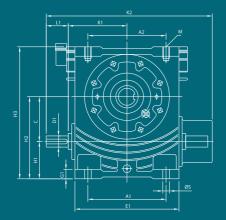
SCUVU

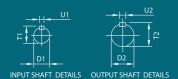


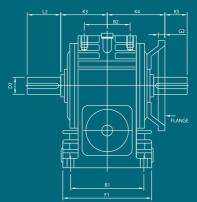
SCUH

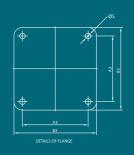


SCUVD











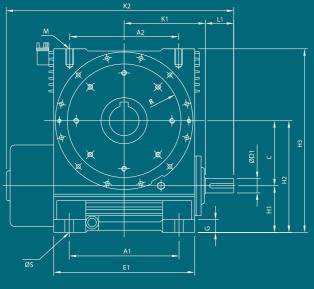


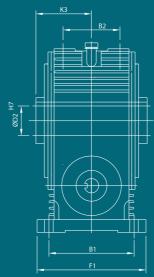
SIZE	но	KIZOI	NTAL	MOU	NTING	ĵ			VER	TICA	L FL/	ANGE	CLE	ARAI	NCE DIN	IENSIO	NS				SHAI	-T EN	ND D	IMEN	SION	S			
	A1	B1	E1	F1	A 2	В2	G1	S	А3	В3	G2	М	C	H1	H2	Н3	K1	K2	К3	K4	K5	D1	U1	T1	L1	D2	U2	T2	L2
CU 1.75	114	92	142	116	114	92	12	11	120	150	14		44.45	57	101.5	171.5	74	260	62	88	20	16	5	18	36	22	8	25	44
CU 2	95	100	142	125	95	100	14	11	120	150	14		50.8	70	120.8	203.8	86	280	71	94	34	16	5	18	47	25	8	28	57
CU 2.25	105	105	152	132	105	105	14	11	120	150	14		57.15	70	127.2	212.1	96	312	76	100	36	22	8	25	53	25	8	28	60
CU 2.5	120	105	166	140	120	105	18	11	135	165	14		63.5	70	133.5	233.5	108	342	83	118	25	24	8	27	56	32	10	35	60
CU 3	140	160	180	192	140	160	20	14	200	240	16		76.2	102	178.2	283.0	111	350	100	125	50	25	8	28	57	38	10	41	75
CU 3.5	180	180	220	210	180	180	22	18	210	250	16		88.9	105	193.9	328.9	133	422	100	125	51	32	10	35	55	44	12	47	90
CU 4	180	160	250	200	200	100	25	18	235	280	20	M16	101.6	108	209.6	325	165	483	125	140	75	32	10	35	64	45	14	48.5	90
CU 5	220	200	300	252	240	130	30	18	260	320	22	M16	127	118	245	385	190	554	135	185	50	35	10	38	70	50	14	53.5	100
CU 6	266	241	354	302	280	150	32	22	270	340	25	M20	152.4	127	279.4	450	204	585	160	180	94	38	10	41	75	58	16	62	114
CU 7	306	265	400	340	320	150	36	22	320	400	40	M20	177.8	146	323.8	524	229	647	157	200	87	40	12	43	82	65	18	69	130
CU 8	343	265	440	340	340	160	40	27	360	440	40	M20	203.2	146	349.2	574	254	709	172	220	92	45	14	48.5	88	70	20	74.5	140
CU 9	390	282	490	344	386	180	40	27	410	490	40	M20	228.6	154	382.6	635	280	770	180	240	85	50	14	53.5	95	75	20	79.5	145
CU 10.5	432	330	590	430	440	220	50	33	480	560	40	M20	266.7	172	438.7	720	335	911	202	260	92	60	18	64	115	80	22	85.5	150

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   SHAFT DIA TOLERANCE UPTO 58 DIA k6 & ABOVE 58 DIA m6













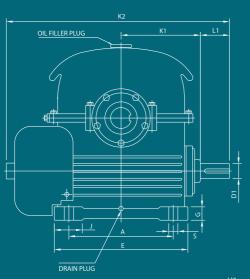
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CUSM 2	95	100	142	125	14	Ø11	95	100	Ø11	50.8	70	120.8	203.8	86	279	75	16	5	18	47	25	8	28.3
CUSM 2.25	105	105	152	132	14	Ø11	105	105	Ø11	57.15	70	127.2	212.1	96	312	75	22	8	25	53	30	8	33.3
CUSM 2.5	120	105	166	140	14	Ø11	120	105	Ø11	63.5	70	133.5	233.5	108	342	75	24	8	27	56	30	8	33.3
CUSM 3	140	160	180	192	20	Ø14	140	160	Ø14	76.2	102	178.2	283.2	111	350	100	25	8	28	57	50	14	53.8
CUSM 4	180	160	250	200	25	Ø18	200	100	M16	101.6	108	209.6	324.6	165	483	115	32	10	35	64	65	18	69.4
CUSM 5	220	200	300	252	30	Ø18	240	130	M16	127	118	245	385	190	545	145	35	10	38	70	70	20	75.1
CUSM 6	266	241	354	302	32	Ø23	280	150	M20	152.4	127	279.4	449.4	204	585	165	38	10	41	75	75	20	80.1
CUSM 7	306	266	400	340	36	Ø23	320	150	M20	177.8	146	323.8	523.8	229	647	160	40	12	43	82	80	22	85.6
CUSM 8	343	266	440	340	40	Ø27	340	160	M20	203.2	146	349.2	574.2	254	709	180	45	14	48.5	88	90	25	95.6
CUSM 9	390	282	490	344	40	Ø27	386	180	M20	228.6	154	382.6	635	280	770	190	50	14	53.5	95	95	25	100.6
CUSM 10.5	432	330	590	430	50	Ø33	440	220	M20	266.7	172	438.7	720	335	911	205	60	18	64	115	100	28	106.6

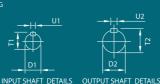
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   SHAFT DIA TOLERANCE UPTO 58 DIA k6 & ABOVE 58 DIA m6

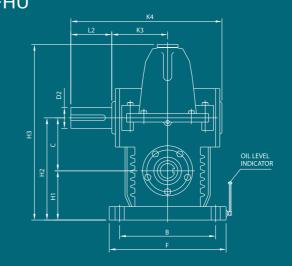
## FHU Type Worm Gear Unit















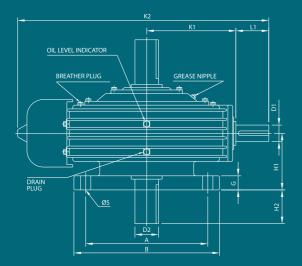
SIZE		MC	DUNT	ING D	ETAI	LS				CLEAR	ANCE	DIME	NSIO	NS			9	SHAFT	END	DIM	ENSI	ONS	
	Α	В	E	F	G	J	S	C	H1	H2	НЗ	K1	K2	К3	K4	D1	U1	T1	L1	D2	U2	T2	L2
FHU 2.5	130	125	165	160	22	45	14	63.5	78	141.5	229	108	340	83	218	24	8	27	56	32	10	35	60
FHU 3	140	182	184	222	25	54	14	76.2	102	178.2	305	111	361	127	293	25	8	28	57	38	10	41	75
FHU 3.5	190	175	230	215	25	55	14	88.9	100	188.9	311	133	418	100	280	32	10	35	70	44	12	47	75
FHU 4	216	204	270	254	32	67	22	101.6	108	209.6	365	165	483	127	338	32	10	35	64	45	14	48.5	88
FHU 5	250	230	320	280	32	67	22	127	118	245	421	190	545	137	365	35	10	38	70	50	14	53.5	95
FHU 6	266	240	350	305	32	77	22	152.4	127	279.4	470	204	585	160	429	38	10	41	76	58	16	62	114
FHU 7	308	258	400	320	36	84	27	177.8	146	323.8	540	229	647	157	410	40	12	43	82	65	18	69	95
FHU 8	342	266	440	344	40	105	27	203.2	146	349.2	605	254	709	172	480	45	14	48.5	88	70	20	74.5	140
FHU 9	390	282	490	344	40	100	27	228.6	154	382.6	650	280	770	180	482	50	14	53.5	95	75	20	79.5	125
FHU 10.5	470	350	590	430	50	120	33	266.7	172	438.7	740	335	911	202	550	60	18	64	115	80	22	85.5	150
FHU 12	530	440	690	540	55	150	33	304.8	200	504.8	860	360	990	216	589	60	18	64	125	85	22	90.5	165

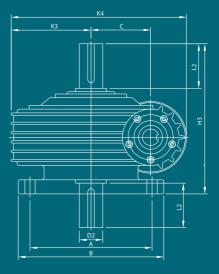
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   SHAFT DIA TOLERANCE UPTO 58 DIA k6 & ABOVE 58 DIA m6

## Vertical Type Worm Gear Unit











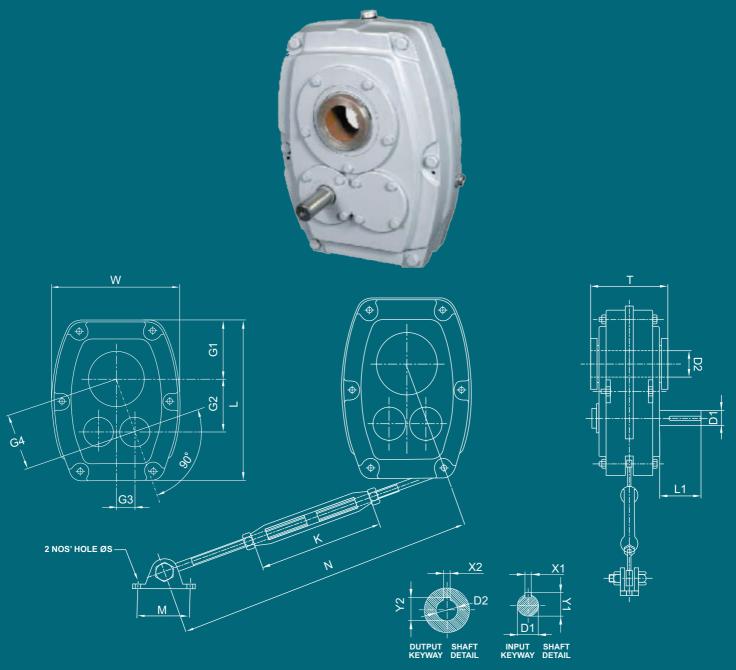


L.H. ASSEMBLY	R.H. ASSEMBLY

SIZE	MOL	JNTING	G DET	AILS		(	CLEAR	ANCE	DIME	NSION	S				SHAFT	END	DIME	NSIO	NS .	
	Α	В	G	S	C	H1	H2	Н3	K1	К2	К3	K4	D1	U1	T1	L1	D2	U2	T2	L2
FV 3	200	240	20	14	76.2	125	61	311	111	348	118	280	25	8	28	57	38	10	41	75
FV 3.5	210	250	20	14	88.9	125	51	302	133	415	126	340	32	10	35	70	44	12	47	76
FV 4	235	285	25	18	101.6	140	75	355	165	469	140	327	32	10	35	64	45	14	48.5	88
FV 5	260	320	30	22	127	160	72	392	190	535	170	403	35	10	38	70	50	14	53.5	95
FV 6	270	340	35	24	152.4	180	94	454	204	574	195	462	38	10	41	76	58	16	62	114
FV 7	320	400	40	26	177.8	200	57	457	229	636	222	530	40	12	43	82	65	18	69	100
FV 8	360	440	45	26	203.2	220	92	532	254	704	244	595	45	14	48.5	88	70	20	74.5	140
FV 9	410	490	50	26	228.6	240	65	545	280	770	272	660	50	14	53.5	95	75	20	79.5	125
FV 10.5	460	560	55	33	266.7	260	92	612	335	911	320	765	60	18	64	115	80	22	85.5	150
FV 12	500	620	60	33	304.8	280	101	661	360	990	350	850	60	18	64	125	85	22	90.5	165

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# SMSR- Shaft Mounted Speed Reducer



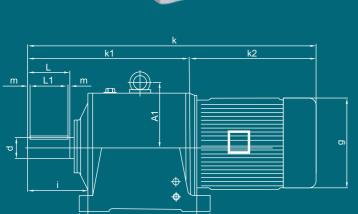
SIZE	CLEARANCE DIMENSIONS				DETAILS OF MOUNTING			T.	ARQUE	-ARM C	ETAIL	S	I/P	SHAFT	DETAI	O/P SHAFT DETAILS			
	т	L	w	G1	G2	G3	G4	к	ı	١	s	М	D1	L1	X1	Y1	D2	X2	Y2
				<u> </u>					MIN	MAX									
В	134	226	186	186	81	75	25	200	600	750	10	59	19	63	6	22	30	8	33.5
С	142	270	218	218	96	90	31	200	600	750	10	65	22	72	8	25	40	12	43.5
D	152	328	258	258	117	110	37	216	700	850	12	68	25	77	8	27	50	14	54
Е	170	377	278	278	129	125	43	216	700	850	12	76	28	85	8	31	55	16	59.5
F	189	414	317	317	143	141	50	216	750	900	16	87	32	90	10	35	65	18	69.5
G	212	468	365	365	162	156	56	216	750	900	16	110	42	105	12	45	75	20	80
Н	242	550	434	434	195	189	62	222	750	900	16	115	48	116	14	51.5	85	22	86
J	257	700	542	542	264	255	75	222	750	900	16	119	55	135	16	59	100	28	106.5

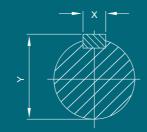
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# Helical Geared Motor

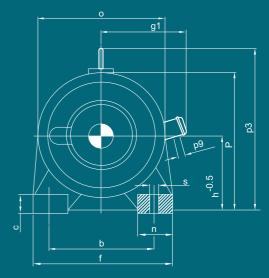












SIZE	SIZE DETAILS OF MOUNTING								CLEARANCE DIMENSIONS							DETAILS OF SHAFT END					
	а	b	С	е	f	n	s	h	ı	k1	o	р	р9	d	L	L1	m	х	у		
S-32	140	140	22	170	180	40	11.5	100	88	217	160	180	13.5	25	60	50	5	8	27.9		
S-33	170	140	22	200	180	40	11.5	100	88	249	160	180	13.5	25	60	50	5	8	27.9		
S-42	165	180	28	200	220	50	14	112	110	259	190	207	13.5/21	32	80	70	5	10	35.3		
S-43	200	180	28	235	220	50	14	112	110	298	190	207	13.5/21	32	80	70	5	10	35.3		
S-52	200	205	30	240	250	56	18	132	142	316	220	242	13.5/21	40	110	100	5	12	43.1		
S-53	240	205	30	280	250	56	18	132	142	355	220	242	13.5/21	40	110	100	5	12	43.1		
S-62	230	250	40	280	310	70	23	160	150	355	260	20	13.5/21/29	50	110	100	5	14	53.5		
S-63	280	250	40	330	310	70	23	160	150	405	260	290	13.5/21/29	50	110	100	5	14	53.5		
S-72	260	280	45	320	350	80	27	180	189	422	300	330	13.5/21/29	60	140	125	7.5	18	64.2		
S-73	310	280	45	370	350	80	27	180	189	478	300	330	13.5/21/29	60	140	125	7.5	18	64.2		
S-82	320	300	55	390	400	100	27	225	196	482	365	408	13.5/21/29/36	70	140	125	7.5	20	74.6		
S-83	380	300	55	450	400	100	27	225	196	550	365	408	13.5/21/29/36	70	140	125	7.5	20	74.6		
S-93	440	390	55	530	490	110	33	250	236	644	420	466	21/29/36	90	180	160	10	25	95.6		
S-103	480	425	65	580	540	125	35	280	270	719	460	510	21/29/36	100	210	200	5	28	106.1		

### Manufacturing Facilities At Glance





















#### Details Of Actual Gear Ratio, Weight & Oil Capacity

Botano di Aloradi Godi Hano, Hongiti di dii dapading													
GEAR					WEIGHT	OIL CAPACITY							
SIZE	5.1	7.5:1	10:1	15:1	20:1	25:1	30:1	40:1	50:1	60:1	70:1	(kg)	(Lt)
1.125	4.75	7.33	10.5	14.5	20.0	25.0	29.0	40.0	50.0			6.0	0.4
1.75	4.8	7.25	10.5	15.5	21.0	26.0	29.0	40.0	48.0	58.0	70.0	14.0	0.7
2	5.2	7.25	9.5	14.5	20.0	26.0	30.0	40.0	50.0	60.0	70.0	16.0	0.8
2.25	4.8	7.75	10.5	14.5	21.0	24.0	29.0	40.0	51.0	60.0	70.0	20.0	1.3
2.5	5.16	7.75	9.66	15.5	19.5	24.0	30.0	40.0	52.0	60.0	69.0	26.0	1.5
3	4.83	7.25	9.66	14.5	20.5	25.0	30.0	41.0	49.0	60.0	71.0	41.0	2.5
3.5	5.16	7.75	10.33	15.5	20.5	24.5	31.0	41.0	49.0	60.0	70.0	55.0	3.5
4	4.83	7.25	9.66	14.5	19.5	25.0	30.0	40.0	50.0	60.0	69.0	75.0	4.0
5	5.16	7.25	9.67	14.5	19.5	25.0	30.0	40.0	50.0	61.0	71.0	100.0	5.0
6	4.83	7.25	9.66	14.5	19.5	24.5	30.0	40.0	50.0	60.0	70.0	155.0	7.0
7	5.16	7.40	9.66	14.66	19.5	24.5	30.0	40.0	50.0	60.0	71.0	190.0	10.0
8	5.16	7.50	10.25	14.66	19.5	24.5	30.0	40.0	50.0	60.0	70.0	250.0	12.0

#### Other Product Range











9924717980, 9574240849

9

Shed No: 94, Alok Ind. Estate, Opp. Shyamji Krushna Varma Nagar, B/h. Vepari Mahamandal, Odhav, Ahmedabad-382415 shivindus2020@gmail.com

GSTIN: 24AEDFS9881C1ZU